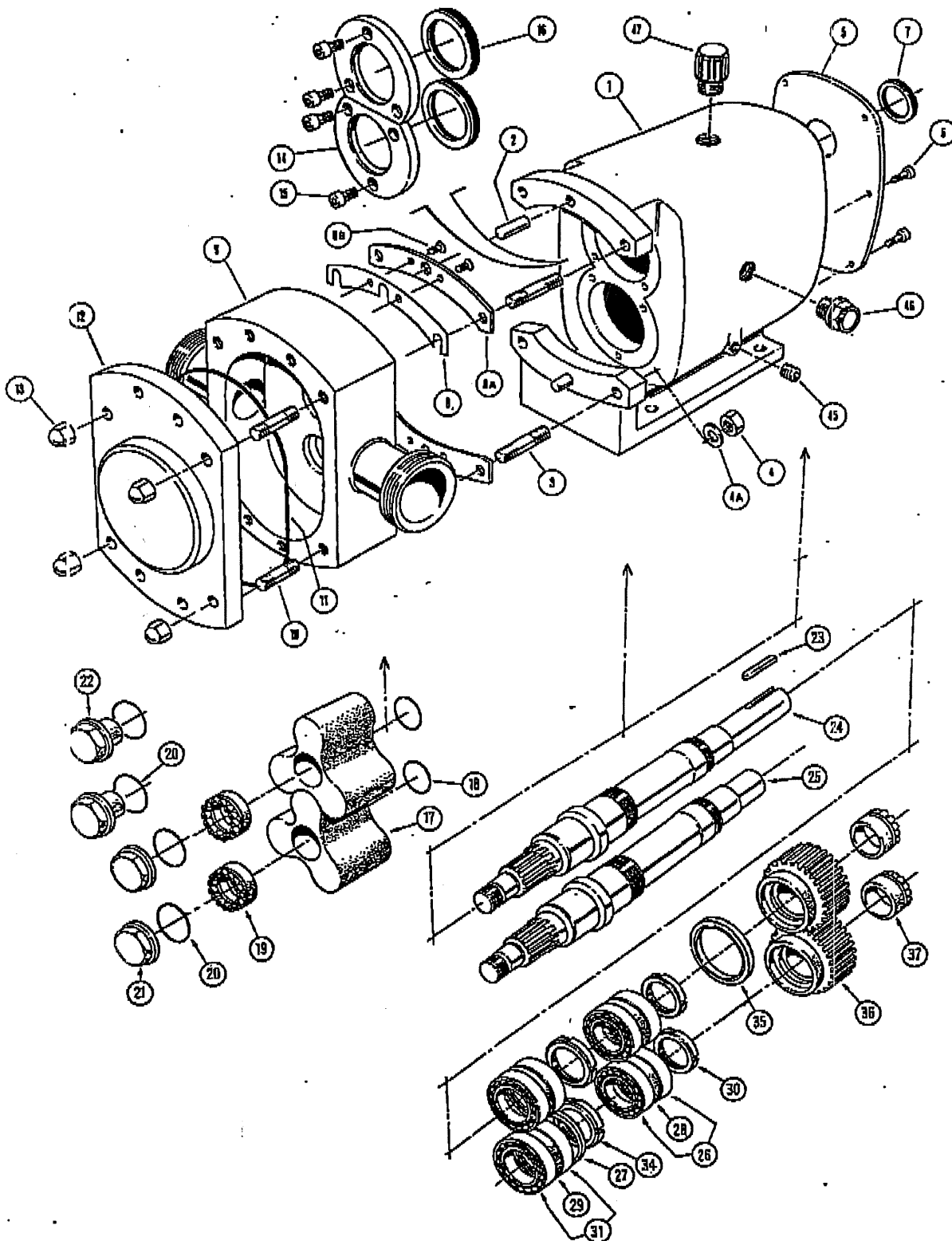


GHPD 822V / 832V



Pos.	Qty.	Description	Part No.
1	1	Gearcase (Oil Filled)	5220-307
2	2	Dowel	5170-011
3	4	Stud, R/case - G/case	6350-139
4	4	Nut, R/case - G/case	6330-002
4A	4	Washer, R/case - G/case	6400-041
5	1	Gearcase cvr	5120-145
6	6	Screw, gearcase cvr	5990-030
7	1	Lip seal - NIT	5310-039
	1	Lip seal - FPM	5310-072
8	2	Shim set - SS	6150-161
	2	Shim set - Plas	6150-161D
8A	2	Shim retainer	6150-268
8B	4	Screw	6000-010
9	1	Rcase - HC 822	31498-8219-1501
	1	Rcase - HC 832	31498-8220-3001
10	8	Stud FCVR	6350-098
11	1	FCVR O-Ring NIT	1550-277
	1	FCVR O-Ring FPM	1551-277
	1	FCVR O-Ring PTFE	1552-277
	1	FCVR O-Ring EP	1555-277
12	1	Frontcover	5130-316
13	8	FCVR nuts	5340-022
14	2	Ret. fr. brgg.	5560-037
15	10	Ret. screw	5990-030
	2	Screw (Long)	5990-017
16	2	Lip seal - NIT	5310-044
	2	Lip seal - FPM	5310-077
17		Rotors SS	see following pg
18	2	Rot. O-Ring NIT	1550-143
	2	Rot. O-Ring FPM	1551-143
	2	Rot. O-Ring PTFE	1552-143
	2	Rot. O-Ring EP	1555-143
19	2	TLA rotor	5615-014
20	2	Rnut O-Ring NIT	1550-143
	2	Rnut O-Ring FPM	1551-143
	2	Rnut O-Ring PTFE	1552-143
	2	Rnut O-Ring EP	1555-143
21	1	Rot. nut 822 RH	5900-171
	1	Rot. nut 822 LH	5990-191
22	1	Rot. nut 832 RH	5900-172
	1	Rot. nut 832 LH	5990-192
23	1	Drive key	5270-013
24	1	Dr. shaft HC SS	6110-708
	1	Dr. shaft HC DX	6110-709
25	1	Aux shaft HC SS	6100-710
	1	Aux shaft HC DX	6100-711
26	4	Rear bearing	5080-017
27	1	Shaft alignment spacer	5670-068
28	2	R. brg. spacer	5670-051
29	2	F. brg. spacer	5670-053
30	2	Rear nut notched	5340-045
31	4	Front bearing	5080-019
34	2	Front nut notched	5340-046
35	1	Lip seal bearing NIT	5310-048
	1	Lip seal bearing FPM	5310-059
36	2	T. Gear - hard	5210-035
37	2	Torque locking element	5615-005
45	4	Drain plug	1680-008

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Pos.	Qty.	Description	Part No.
46	2	Sight glass	31490-0057-1
	2	Sight glass washer	31499-5916-1
47	2	Oil filler/breather plug	31491-0052-1

Pos.	Trilobe	822	832
17	CL "A"	31498-5740-2461	31498-5740-3531
	CL "B"	31498-5740-2462	31498-5740-3532
	CL "C"	31498-5740-2463	31498-5740-3533
	HP - CL "A"	31498-5740-2464	31498-5740-3534
	HP - CL "B"	31498-5740-2465	31498-5740-3535
	HP - CL "C"	31498-5740-2466	31498-5740-3536

Pos.	Ellipse	822	832
17	CL "A"	31498-5741*-2461	31498-5741*-3531
	CL "B"	31498-5741*-2462	31498-5741*-3532
	CL "C"	31498-5741*-2463	31498-5741*-3533
	HP - CL "A"	31498-5741*-2464	31498-5741*-3534
	HP - CL "B"	31498-5741*-2465	31498-5741*-3535
	HP - CL "C"	31498-5741*-2466	31498-5741*-3536

Hyclean seal		
Pos.	Description	Part No.
1Δ	Rotorcase O-Ring EPDM	1555-339
	Rotorcase O-Ring NIT	1550-339
	Rotorcase O-Ring FPM	1552-339
2Δ	Wave spring	31498-0508-1
3Δ	Shaft O-Ring EPDM	1555-230
	Shaft O-Ring NIT	1550-230
	Shaft O-Ring FPM	1552-230
4Δ	Stationary face carbon	31498-0501-2
	Stationary face SC	31498-0501-3
5Δ	Rotary face SS	31498-0506-1
	Rotary face SC	31498-0506-3
6Δ	Washer NIT	
	Washer FPM	6400-080
7	O-Ring NIT	5380-167
	O-Ring FPM	5380-292
8	Seal housing	31498-5265-411
9	Lipseal NIT	N/A
	Lipseal FPM	5310-068

Hyclean seal complete		
Pos.	Description	Part No.
Δ	C/SS NIT	31498-7600-1061
Δ	C/SS FPM	31498-7600-1062
Δ	C/SS EPDM	31498-7600-1065
Δ	C/SC NIT	31498-7600-1861
Δ	C/SC FPM	31498-7600-1862
Δ	C/SC EPDM	31498-7600-1865
Δ	SC/SC NIT	31498-7600-2061
Δ	SC/SC FPM	31498-7600-2062
Δ	SC/SC EPDM	31498-7600-2065