



# Aseptic Remote Controlled Valve ARC-SB Shut-off Valve

## Actuator

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.
	1	Complete actuator-10 (NO) industrial .....	9612-1883-01	9612-1883-01	9612-1883-01
	1	Complete actuator-20 (NC) industrial .....	9612-1883-02	9612-1883-02	9612-1883-02
	1	Complete actuator-30 (A/A) industrial .....	9612-1883-03	9612-1883-03	9612-1883-03
	1	Complete actuator-10 (NO) polished .....	9612-1883-06	9612-1883-06	9612-1883-06
	1	Complete actuator-20 (A/A) polished .....	9612-1883-07	9612-1883-07	9612-1883-07
1	1	Cap .....	31801-0525-6	31801-0525-6	31801-0525-6
2Δ	2	O-ring, NBR .....	223406-25	223406-25	223406-25
3	1	Exhaust plug (NO).....	31353-0154-1	31353-0154-1	31353-0154-1
	1	Exhaust plug (NC).....	31353-0154-1	31353-0154-1	31353-0154-1
4	1	Cylinder .....	31353-0139-1	31353-0139-1	31353-0139-1
4a	1	Air fitting (NO) .....	881-249420	881-249420	881-249420
	1	Air fitting (NC).....	881-249420	881-249420	881-249420
	2	Air fitting (A/A) .....	881-249420	881-249420	881-249420
5Δ	1	Lock wire .....	31353-0151-1	31353-0151-1	31353-0151-1
6	1	Stop ring .....	9612-1878-01	9612-1878-01	9612-1878-01
7	1	Spring assembly (standard black) .....	31353-0625-1	31353-0625-1	31353-0625-1
	1	Spring assembly with strong spring (white) .....	31353-0625-2	31353-0625-2	31353-0625-2
8Δ	1	O-ring, NBR .....	223401-74	223401-74	223401-74
9	1	Piston for NO and NC .....	31353-0621-1	31353-0621-1	31353-0621-1
	1	Piston for Air/Air .....	31353-0621-2	31353-0621-2	31353-0621-2
10Δ	1	O-ring, NBR .....	223406-67	223406-67	223406-67
11	2	Drain tube .....	31801-1444-1	31801-1444-1	31801-1444-1
12	1	Bonnet .....	9612-1881-01	9612-1881-01	9612-1881-01
13Δ	1	O-ring .....	9611-99-0011	9611-99-0011	9611-99-0011
14Δ	1	O-ring .....	9611-99-2620	9611-99-2620	9611-99-2620
15Δ	1	Clip complete .....	31353-0793-1	31353-0793-1	31353-0793-1
Δ	1	<b>Service kit for actuator .....</b>	<b>9611-92-0255</b>	<b>9611-92-0255</b>	<b>9611-92-0255</b>

Parts marked with Δ are included in the actuator service kit.

## Valve Parts

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.
<b>Seal rings</b>					
16Δ	1	Seal ring, EPDM (standard) .....	31353-0128-1	31353-0128-1	31353-0128-1
	1	Seal ring, NBR .....	31353-0128-2	31353-0128-2	31353-0128-2
	1	Seal ring, FPM .....	31353-0128-3	31353-0128-3	31353-0128-3
	1	Seal ring, PTFE .....	31353-0128-4	31353-0128-4	31353-0128-4
<b>Clamp</b>					
17	1	Heavy duty clamp .....	9612-0112-04	9612-0112-04	9612-0112-04
<b>Valve body (industrial)</b>					
20	1	Valve body, 2 ports, weld .....	9612-1830-01	9612-1833-01	31353-0380-1
	1	Valve body, 3 ports, weld .....	9612-1830-02	9612-1833-02	31353-0380-6
<b>Valve body (polished)</b>					
20	1	Valve body, 2 ports, clamp .....	884-41543	884-42686	31353-1030-3
	1	Valve body, 2 ports, weld .....	9612-1830-05	9612-1833-05	31353-1102-1
	1	Valve body, 3 ports, clamp .....	884-42685	884-42687	31353-1031-3
	1	Valve body, 3 ports, weld .....	9612-1830-06	9612-1833-06	31353-1102-2

## **Recommended Spare Parts: Service kit**

Central States Industrial  
2700 Partnership Boulevard  
Springfield, MO 65803  
800.654.5635  
<http://www.csidesigns.com>

**Valve Parts (continued)**

Pos.	Qty.	Description	1.5" Part No.	2" Part No.	2.5" Part No.
<b>Valve plug</b>					
21	1	Plug double, complete, EPDM (standard) .....	9612-4209-04	9612-4209-05	9612-4209-06
	1	Plug double, complete, NBR .....	9612-4209-10	9612-4209-11	9612-4209-12
	1	Plug double, complete, FPM .....	9612-4209-16	9612-4209-17	9612-4209-18
	1	Plug double, complete, PTFE .....	9612-4209-22	9612-4209-23	9612-4209-24
a *	1	Stem, double .....	9612-4208-04	9612-4208-05	9612-4208-06
d Δ	1	Seal ring, EPDM (standard) .....	31353-0320-1	31353-0321-1	31353-0322-1
	1	Seal ring, NBR .....	31353-0320-2	31353-0321-2	31353-0322-2
	1	Seal ring, FPM .....	31353-0320-3	31353-0321-3	31353-0322-3
	1	Seal ring, PTFE .....	31353-1211-1	31353-1212-1	31353-1213-1
e	1	Washer .....	31353-1010-1	31353-1010-2	31353-1010-3
f Δ	1	O-ring, EPDM (standard) .....	990034-01	990034-01	990034-01
	1	O-ring, NBR .....	223404-21	223404-21	223404-21
	1	O-ring, FPM .....	223404-35	223404-35	223404-35
	1	O-ring, PTFE .....	9612-4330-01	9612-4230-01	9612-4330-01
g	1	Screw .....	31353-1011-1	31353-1011-1	31353-1011-1
Δ	1	<b>Service kit for valve, EPDM .....</b>	<b>9611-92-0322</b>	<b>9611-92-0326</b>	<b>9611-92-0330</b>
Δ	1	<b>Service kit for valve, NBR .....</b>	<b>9611-92-0323</b>	<b>9611-92-0327</b>	<b>9611-92-0331</b>
Δ	1	<b>Service kit for valve, FPM .....</b>	<b>9611-92-0324</b>	<b>9611-92-0328</b>	<b>9611-92-0332</b>
Δ	1	<b>Service kit for valve, PTFE .....</b>	<b>9611-92-0325</b>	<b>9611-92-0329</b>	<b>9611-92-0333</b>

\* The steel bellows are eligible for repair. In case of broken steel bellows please contact your supplier.

Parts marked with Δ are included in the valve service kit.

**Valve Body Combinations:**

Type 7



Type 9



**Recommended Spare Parts: Service kit**

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